



IMAGENEX MODEL 831A DIGITAL PIPE PROFILING SONAR

APPLICATIONS:

- Profiling
- Pipeline Inspection
- Scientific Research

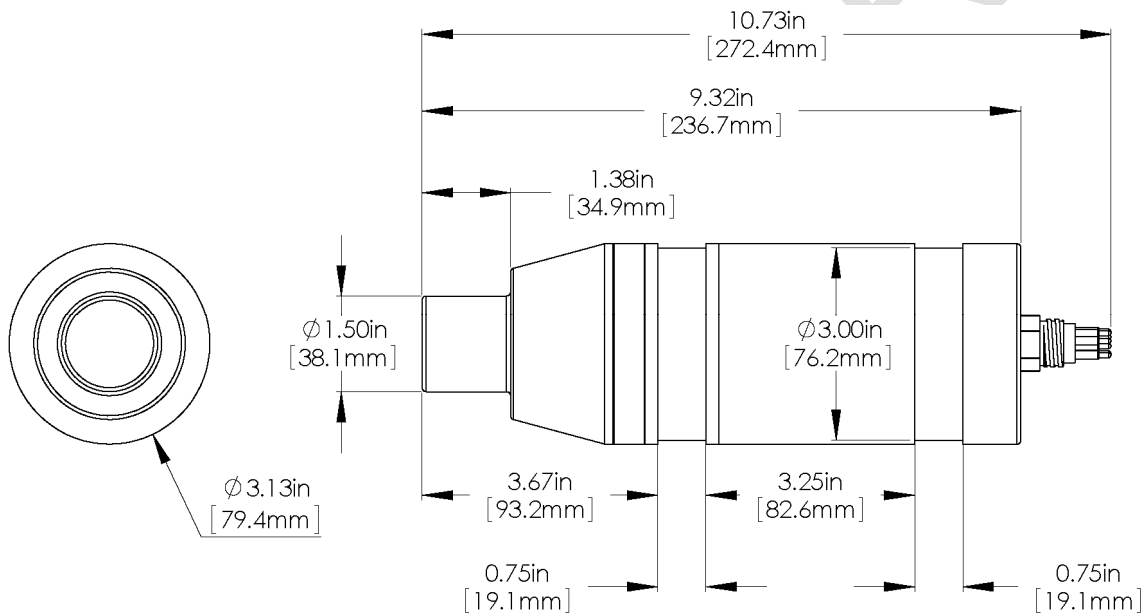
FEATURES:

- Programmable
- High performance
- Scans 360° in 1 sec (up to 1 m range)
- Low power
- Digital telemetry
- 0.25 m to 6 m operation (full scale)
- Compact size
- Communication format available to user



HARDWARE SPECIFICATIONS:		
FREQUENCY	2.25 MHz	
TRANSDUCER	Profiling type, fluid compensated	
TRANSDUCER BEAM WIDTH	1.4° conical	
RANGE RESOLUTION	0.25 m: 1 mm	0.50 m: 2 mm
	0.75 m: 3 mm	1 m to 6 m: 2 mm
MIN. DETECTABLE RANGE	50 mm (~ 2")	
MAX. OPERATING DEPTH	1000 m	
MAX. CABLE LENGTH	1000 m on typical twisted shielded pair (RS-485)	
INTERFACE	RS-485 serial interface @ 115.2 kbps (or optional RS-232)	
CONNECTOR	End mounted, four conductor, wet mateable (Subconn MCBH4M-AS)	
POWER SUPPLY	20 – 36 VDC at less than 5 Watts	
DIMENSIONS	79.4 mm (3.125") diameter x 273 mm (10.73") overall length	
WEIGHT: In Air	1.4 kg (3 lbs)	
In Water	0.5 kg (1 lb)	
MATERIALS	6061-T6 Aluminum & Polyurethane	
FINISH	Hard Anodize	

SOFTWARE SPECIFICATIONS:	PipeSonar.exe
WINDOWS™ OPERATING SYSTEM	Windows™ XP, Vista, 7, 8, 10
MODES	Polar
RANGE SCALES	0.25 m, 0.50 m, 0.75 m, 1 m, 2 m, 3 m, 4 m, 5 m, 6 m
STEP SIZE	0.9°
GRID TYPES	Polar
FILE FORMAT	(filename).31A
RECOMMENDED MINIMUM COMPUTER REQUIREMENTS:	100 MHz Pentium 16 MB RAM 1 GB Hard Disk 800 x 600 x 256 colour graphics



ORDERING INFORMATION:		
1000 m UNIT	Standard	831A-000-200
RS-232	Option	-006
Interface source code in "C" (TEST831A.C)	Option	-018

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Imagenex Technology Corp.

MODEL 831A DIGITAL SONAR HEAD

SERIAL INTERFACE SPECIFICATION (v1.00)

Document Number	425-021	
Revision	Date	Description
00	July 16, 2009	Initial Draft
01	March 02, 2010	Updated Logo

OVERVIEW

The Model 831A Digital Sonar Head communicates over a 2-wire differential RS-485 serial data transmission line or optionally a half-duplex RS-232 data line.

The model 831A operates in **Sweep Mode**. A single switch data command is sent to the sonar, and the sonar will perform a full 360° revolution, collecting a profile point range for each 0.9° step / ping. After the full revolution is complete, the sonar will return a serial string back to the PC containing all the profile data for the current sweep.

To interrogate the head and receive echo data, a Switch Data Command string is sent via a serial command program at a baud rate of **115200 bps, No Parity, 8 Data Bits and 1 Stop Bit**.

SWITCH DATA COMMAND

The head accepts up to 27 bytes of switch data from the serial interface and must see the switch data header (2 bytes: **0xFE** and **0x44** HEX) in order to process the switches. The head will stop accepting switch data when it sees the termination byte (**0xFD** HEX), or 28 bytes (whichever comes first). The termination byte must be present for the head to process the switches.

Note: the Termination Byte is the only switch value allowed to have a value of 0xFD. All other switches should be set higher or lower than 0xFD (253 Decimal) so they are not interpreted as a termination byte!

Byte #	Description							
0 – 7	0xFE	0x44	Reserved 0	Range Index	Reserved 0	Rev/ Hold	Reserved 43	Reserved 2
8 – 15	Start Gain	LOGF	Absorp- tion	Reserved 0	Reserved 0	Reserved 3	Pulse Length	Profile MinRange
16 – 23	Reserved 0	Reserved 0	Reserved 0	Reserved 25	Reserved 8	Reserved 0	Reserved 1	Calibrate
24 – 26	Switch Delay	Freq- uency	Term. 0xFD					

Table 1 Model 831A Switch Data Command To Sonar Head

BYTE DESCRIPTIONS

Note: All Byte values are shown in decimal unless noted with a '0x' (hexadecimal) prefix.

Byte 0	Switch Data Header (1st Byte) Always 0xFE (254 decimal)
Byte 1	Switch Data Header (2nd Byte) Always 0x44 (68 decimal)
Byte 2	Reserved Always 0x10
Byte 3	Range Index 25.0cm to 6 meters 4 = 25.0cm 6 = 50.0cm 8 = 75.0cm 10 = 1.0m 20 = 2.0m 30 = 3.0m 40 = 4.0m 50 = 5.0m 60 = 6.0m
Byte 4	Reserved Always 0
Byte 5	Reverse Bit 0 – 5 = 0 Bit 6 » 1 = Reverse Step Direction, 0 = Normal Operation Bit 7 = 0
Byte 6	Reserved Always 0x43
Byte 7	Reserved Always 2
Byte 8	Start Gain 0 to 40dB in 1dB increments
Byte 9	LOGF 0 = 10dB 1 = 20dB → Default 2 = 30dB 3 = 40dB
Byte 10	Absorption 0 to 255 = 0.00dB/m to 2.55dB/m Byte 10 = absorption_in_dB_per_m * 100 Do not use a value of 253!
Byte 11 - 12	Reserved 0

Byte 13	Reserved Always 3
Byte 14	Pulse Length Length of acoustic transmit pulse. 1-100 → 10 to 1000 μsec in 10 μsec increments Byte 14 = pulse_length_in_microseconds / 10
Byte 15	Profile Minimum Range Minimum range for profile point digitisation 0 – 250 → 0 to 2.5 meters in 0.01 meter increments Byte 15 = min range in meters * 100
Byte 16 - 18	Reserved Always 0
Byte 19	Reserved Always 25
Byte 20 - 21	Reserved 0
Byte 23	Reserved 1
Byte 23	Calibrate 0 = Normal Operation 1 = Calibrate sonar head transducer (move to 0 degrees).
Byte 24	Switch Delay The head can be commanded to pause (from 0 to 510 msec) before sending its return data to allow the commanding program enough time to setup for serial reception of the return data. 0 to 255 in 2ms increments Byte 24 = delay_in_milliseconds/2 Do not use a value of 253!
Byte 25	Frequency 2.25MHz nominal 0 – 235 → 1.75MHz to 2.925Mhz in 5kHz increments Byte 25 = (frequency_in_khz - 2250)/5 + 100
Byte 26	Termination Byte The head will stop looking for Switch Data when it sees this byte. Always 0xFD (253 decimal)

SONAR RETURN DATA

For every Switch Data Command received, the head will perform a complete sweep consisting of 400 shots (360deg/0.9deg = 400), return a 12 Byte header, 800 points of echo profile data, and a terminating byte value of 0xFC. The **total number of bytes (N)** returned will be 813.

Byte #	Description					
0 to 5	ASCII 'T'	ASCII 'S'	ASCII 'X'	Head ID	Serial Status	Head Pos (LO)
6 to 11	Head Pos (HI)	Range	Prof Rng (LO)	Prof Rng (HI)	Data Bytes (LO)	Data Bytes (HI)
12 to (N-2)	Echo Profile Data 400 Data Bytes					
N-1	Term. 0xFC					

Table 2 Model 831A Sonar Head Return Data

BYTE DESCRIPTIONS

Note: All Byte values are shown in decimal unless noted with a '0x' prefix.
N = total number of return bytes

- Byte 0 - 2 **Imagenex Return Data Header**
 ASCII **'IPX'**
 'T' = 0x49, 'S' = 0x53, 'X' = 0x58
- ASCII **'ISX'**
 N = 813, (400 Points of Profile data)
- Byte 3 **Head ID**
 0x10
- Byte 4 **Serial Status**
 Bit 0 - 1 >= V1 firmware, (0 = V0)
 Bit 1 - 0
 Bit 2 - 0
 Bit 3 - 0
 Bit 4 - 0
 Bit 5 - 0
 Bit 6 - 1 = Switches Accepted
 Bit 7 - 1 = Character Overrun

Byte 5 - 6

Head Position

Byte 5								Byte 6							
7	6	5	4	3	2	1	0	7	6	5	4	3	2	1	0
0								0	D	Head Pos (HI)					L
Head Pos (LO)															

Head Pos (LO), Head Pos (HI), Step Direction (D)
 Head Pos High Byte = (Byte 6 & 0x3E)>>1
 Head Pos Low Byte = [((Byte 6 & 0x01)<<7) | (Byte 5 & 0x7F)]
 Head Position = (Head Pos High Byte<<8) | Head Pos Low Byte

Head Position = 0 to 1200 (-180 to +180 Degrees) in 0.9 Degree steps
 0 = -180 Degrees
 300 = -90 Degrees
 600 = 0 Degrees (Center Position)
 900 = +90 Degrees
 1200 = +180 Degrees

Example angle calculation:
 Angle = 0.9 * (Head Pos - 600)
 Head Pos = 599
 Angle = 0.9 * (599 - 600)
 Angle = -0.9 Degrees

Step Direction = (Byte 6 & 0x40)>>6
 0 = counter-clockwise
 1 = clockwise

Byte 7

Range Index

Sonar Head Range: 25.5cm to 6 meters
 4 = 25.0cm
 6 = 50.0cm
 8 = 75.0cm
 10 = 1.0m
 20 = 2.0m
 30 = 3.0m
 40 = 4.0m
 50 = 5.0m
 60 = 6.0m

Byte 8 - 9

Number of Shots
 always 400 (360deg/0.9deg)

Byte 10 - 11

Data Bytes

Number of Profile Data Bytes returned. Always 800
 Data Bytes (LO), Data Bytes (HI)

Byte 10								Byte 11							
7	6	5	4	3	2	1	0	7	6	5	4	3	2	1	0
0								0	Data Bytes (HI)					L	
Data Bytes (LO)															

Data Bytes High Byte = (Byte 11 & 0x7E)>>1
 Data Bytes Low Byte = [((Byte 11 & 0x01)<<7) | (Byte 10 & 0x7F)]
 Data Bytes = (Data Bytes High Byte<<8) | Data Bytes Low Byte

Byte 12-(N-2) **Start of Echo Profile Data**
 (2*400 = 800) Bytes of data

First digitized range value above threshold in sample units for each step

Byte 12								Byte 13							
7	6	5	4	3	2	1	0	7	6	5	4	3	2	1	0
0 Prof Rng (LO)								0 Prof Rng (HI) L							

Prof Rng High Byte = (Byte 13 & 0x7E)>>1
 Prof Rng Low Byte = [((Byte 13 & 0x01)<<7) | (Byte 12 & 0x7F)]
 Profile Range = (Prof Rng High Byte<<8) | Prof Rng Low Byte

For ranges < 1m, one sample unit = range(m) / 250
 For ranges >= 1m, one sample unit = 2mm

Sample units are based on a sound velocity of 1500m/s

Byte (N-2) **End of Echo Data**

Byte (N-1) **Termination Byte**
0xFC

831A PIPESONAR DATA STORAGE FILE FORMAT (.31A)

When recording the sonar data to a **.31A** file, the following bytes are appended and saved to the file every 'shot':

Byte #	Description
0 to 99	File Header (100 Bytes)
100 to 111	Sonar Return Data Header (12 Bytes)
112 to 912	Sonar Return Profile Point Data (800 Bytes, 400 data points, 2 bytes per data point) Byte 912 always = 0xFC (Termination Byte from sonar head)
913 to 1023	Zero Fill yyyy = 1023
1024 to 1151	Extended Bytes If Byte #34 (in the File Header) is greater than zero, multiply Byte #34 by 128 to derive the number of Extended Bytes for this shot. i.e. if Byte #34 = 0x01, Extended Bytes = 128 (Extended Bytes = 128 when Pitch, Roll and Distance is available).
N-1 N-2	Pointer To Previous Shot The last 2 bytes of this shot contain a 16-Bit number that is the sum of the number of bytes for this shot and the number of bytes for the previous shot. This number is used for reverse playback synchronization. N = 1024 + Extended Bytes Number of bytes to previos shot = ((N-2)<<8) (N-1)

FILE HEADER

Bytes 0 through 99 contain the following **File Header** information:

- 0 **ASCII '3'**
- 1 **ASCII '1'**
- 2 **ASCII 'A'**

- 3 **nToReadIndex** - Index for Number of Data Bytes
4 = 1024 Data Bytes

Note: nToReadIndex may contain a value of 8 = 3200 Data Bytes in some older file versions

831A PIPESONAR DATA STORAGE FILE FORMAT (.31A) (con't)

4-5 **Total Bytes** - number of bytes that are written to the disk for this shot

Byte 4								Byte 5							
7	6	5	4	3	2	1	0	7	6	5	4	3	2	1	0
1024															
+ Number of Extended Bytes															

Note: Total Bytes may contain a value of 3200 + Number of Extended Bytes in some older file versions

6-7 **nToRead** - Number of Bytes from the sonar head

Byte 6								Byte 7							
7	6	5	4	3	2	1	0	7	6	5	4	3	2	1	0
813															

8-19 **Date** - null terminated date string (12 bytes)
"DD-MMM-YYYY"

20-28 **Time** - null terminated time string (9 bytes)
"HH:MM:SS"

29-32 **Hundredth of Seconds** - null terminated string (4 bytes)
".hh"

33 **Reserved** – always 0

34 **Extended Bytes**
 Used for adding extra information to the .31A file format (i.e. for Pitch, Roll and Distance information)
 Multiply this number by 128. The resulting number of Extended Bytes is appended to the current file shot.
 0: 0 * 128 = 0 Bytes
 1: 1 * 128 = 128 Bytes
 2: 2 * 128 = 256 Bytes, etc.

35-36 **Reserved** - always 0

831A PIPESONAR DATA STORAGE FILE FORMAT (.31A) (con't)

37 **Dir, Xdcr, Mode, Step**

Byte 37							
7	6	5	4	3	2	1	0
Dir		Xdcr		Mode		Step Size	
0=ccw 1=cw		0=Dn 1=Up		1 = Polar		2 = 0.9 Deg (Fast)	

38 **Start Gain**
0 to 40 in 1 dB increments

39 **(Sector Size)/3**
0 to 120 = 0 to 360 Degrees in 3 degree increments
Default: 120 = 360 Degrees

40 **(Train Angle)/3**
0 to 119 = 0 to 357 Degrees in 3 degree increments
Default: 0 = 0 Degrees

41 **Reserved** - always 0

42 **Absorption**
1 to 255 = 0.01 to 2.55dB/m in 0.01dB/m increments
Default: 170 = 1.7dB/m for 2.25MHz

43 **Profile Grid, Zero, Data Bits, LOGF**

Byte 43							
7	6	5	4	3	2	1	0
Profile Grid		Zero		Data Bits		LOGF	
0=OFF 1=ON		0=Up 1=Dn		1 = 8 Data Bits		1 = 20 dB	

44 **(Pulse Length)/10**
0 to 100 = 0 to 1000µs in 10µs increments
Default: 1 = 10µs

831A PIPESONAR DATA STORAGE FILE FORMAT (.31A) (con't)

45 **Profile**
1 = Points Only

46-47 **Sound Velocity**

Byte 46								Byte 47							
7	6	5	4	3	2	1	0	7	6	5	4	3	2	1	0
V Sound Velocity (in meters/second) * 10															

If 'V' = 0, Sound Velocity = 1500.0 m/s

If 'V' = 1, Sound Velocity = [((Byte 46 & 0x7F)<<8) | (Byte 47)]/10.0

48-79 **User Text** - null terminated text string (32 bytes)

80-81 **Operating Frequency**

Byte 80								Byte 81							
7	6	5	4	3	2	1	0	7	6	5	4	3	2	1	0
Operating Frequency (in kHz)															

82-90 **Reserved** - always 0

91-92 **Vertical Angle Offset**

Byte 91								Byte 92							
7	6	5	4	3	2	1	0	7	6	5	4	3	2	1	0
(Vertical Angle Offset + 180) * 10															

93-99 **Reserved** - always 0

831A PIPESONAR DATA STORAGE FILE FORMAT (.31A) (con't)

**SONAR RETURN DATA HEADER
SONAR RETURN PROFILE POINT DATA
ZERO FILL**

The following bytes contain the **Sonar Return Data** that is acquired directly from the sonar head serial COM port:

* refer to document 425-021-00 – 831A Serial Interface Specification

ASCII **'ISX'**:

Bytes 100 through 912 (813 bytes – **Sonar Return Data**)
 Bytes 913 through 1023 (111 bytes - **Zero Fill**)
 Bytes 1024 through 1151 (128 bytes – **Extended Bytes**)

SONAR RETURN PROFILE POINT DATA (starting at Byte 112)

* 400 Profile Points in a circle (0.9 Degrees between points, 2 bytes per point)

Byte 112-113 **1st Profile Range Point**

First digitized range value above threshold in sample units
 Prof Rng (LO), Prof Rng (HI)

Byte 112								Byte 113							
7	6	5	4	3	2	1	0	7	6	5	4	3	2	1	0
0								0							
Prof Rng (LO)								Prof Rng (HI)							
								L							

Prof Rng High Byte = (Byte 113 & 0x7E)>>1
 Prof Rng Low Byte = [((Byte 113 & 0x01)<<7) | (Byte 112 & 0x7F)]
 Profile Range Point = (Prof Rng High Byte<<8) | Prof Rng Low Byte

Byte 114-115 **2nd Profile Range Point**
 Byte 116-117 **3rd Profile Range Point**
 Byte 118-119 **4th Profile Range Point**
 ...
 Byte 910-911 **Last Profile Range Point**

831A PIPESONAR DATA STORAGE FILE FORMAT (.31A) (con't)

To Calculate range:

For ranges < 1m, one sample unit = Range(m)/250

For ranges >= 1m, one sample unit = 2mm

Sample units are based on a sound velocity of 1500m/s

Range	Sample Units(mm)
25cm	0.001
50cm	0.002
75cm	0.003
1m	0.002
2m	0.002
3m	0.002
4m	0.002
5m	0.002
6m	0.002

Corrected Range = Profile Range Point * Sample Units * sound_velocity/1500

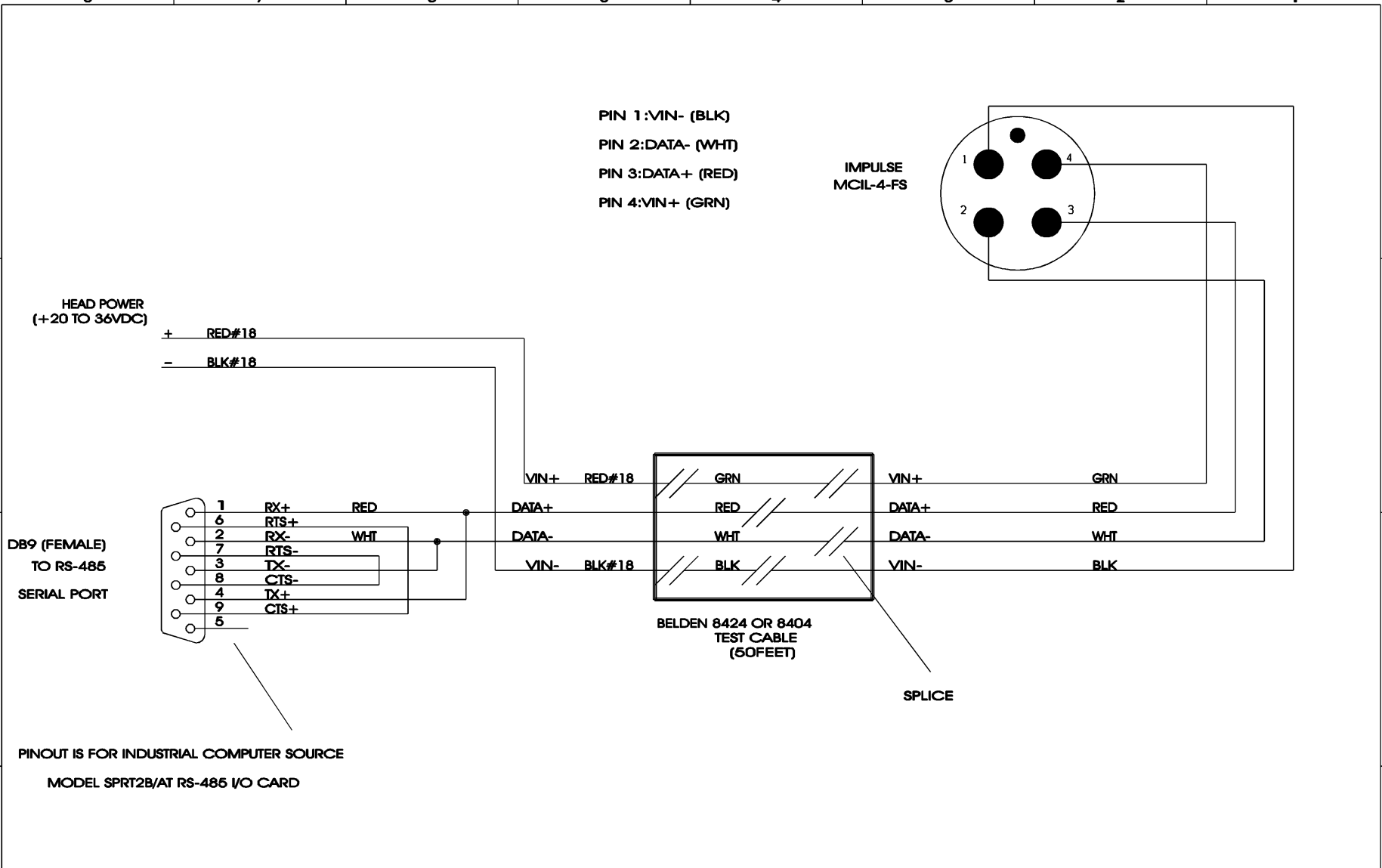
EXTENDED BYTES (starting at Byte 1024)

Byte 1098 Pitch, Roll, Distance Status Byte
 Bit 0 = 1 - Pitch is available
 Bit 1 = 1 - Roll is available
 Bit 2 = 1 - Distance is available

Byte 1099-1102 Pitch in degrees(4 bytes, IEEE floating point)

Byte 1103-1106 Roll in degrees (4 bytes, IEEE floating point)

Byte 1107-1110 Distance in meters (4 bytes, IEEE floating point)



IMAGENEX Technology Corp.			
Title			
MODEL 881A SONAR HEAD TEST CABLE			
Size	Document Number		REV
A	881-200-110		01
Date:	April 9, 2002	Sheet	1 of 1
	3	2	1

SONAR THEORY AND APPLICATIONS

**EXCERPT FROM IMAGENEX MODEL 855
COLOR IMAGING SONAR USER'S MANUAL**

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CANADA**

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ABOUT YOUR SONAR

TERMINOLOGY:

The following is an explanation of the basic terms used by Imagenex to describe their sonar techniques.

Color: The different colors used to represent the varying echo return strengths.

Echo: The reflected sound wave

Echo Return: The time required for the echo to return to the source of the sound

Sonar: The principle used to measure the distance between a source and a reflector (target) based on the echo return time

Target: The object that you wish to obtain information about.

IMAGING:

Fan shaped beam

Scans surfaces at shallow angles, usually through a horizontal angle

Displays color images or pictures

Complete echo strength information for each point

Primarily for visual interpretation

In **Imaging** a fan-shaped sonar beam scans a given area, by either rotating or moving in a straight line, through a series of small steps, (see **Figure 1**). The beam's movement through the water generates points that form a sonar image of the given area. The different colored points, representing the time (or slant range) of each echo return, plot a line on a video display screen. The image, consisting of the different colored lines, depicts the various echo return strengths. The following characteristics are necessary to produce a visual or video image of the sonar image:

- the angle through which the beam is moved is small
- the fan-shaped beam has a narrow angle
- the transmitted pulse is short
- the echo return information is accurately treated

These visual images provide the viewer with enough data to draw conclusions about the environment being scanned. The operator should be able to recognize sizes, shapes and surface reflecting characteristics of the chosen target. The primary purpose of the imaging sonar is as a viewing tool.

PROFILING:

Narrow pencil shaped beams

Scans surfaces at a steep angle usually on a vertical plane

Displays individual points or lines

Accurately cross-sections a surface

Echo strength for each point higher than a set threshold

Digitizes a data set for interfacing with external devices

Data set is small enough to be manipulated in a small computer

Primarily a measurement tool

In **Profiling** a narrow pencil-shaped sonar beam scans across the surface of a given area generating a single profile line on the display monitor, (see **Figure 2**). This line, consisting of a few thousand points, accurately describes the cross-section of the targeted area. A key to the

Profiling process is the selection of the echo returns for plotting. The sonar selects the echo returns, typically one or two returns for each "shot", based on a given criterion for the echo return strength and the minimum profiling range. The information gathered from the selection criteria forms a data set containing the range and bearing figures. An external device, such as a personal computer or data logger, accesses the data set through an RS-232 interface with the sonar.

The profile data is useful for making pen plots of bottom profiles, trench profiles, internal and external pipeline profiles. The primary purpose of the profiling sonar is as a quantitative measuring tool.

USING AN IMAGING SONAR ON AN ROV

The imaging sonar is a useful substitute for a positioning system on an ROV. Without an imaging sonar, an ROV relies on traveling underwater to bring new targets into view. With an imaging sonar, instead of traveling it is more useful to spend some time with the vehicle sitting on the bottom while the sonar scans the surrounding area. Scanning a large area takes only a short time, and the vehicle pilot can quickly assess the nature of the surrounding area. The ability to "see" a long distance underwater allows the pilot to use natural or man-made features and targets as position references.

The combination of an imaging sonar and an ROV leads to fast and effective training in sonar interpretation. If the ROV pilot is searching for a particular object, recognition can take place directly from the sonar image. In other cases a number of potential targets may be seen. A pilot can sharpen his sonar interpretation skills by viewing these targets with the vehicle's video camera and correctly identify them.

INTERPRETATION OF SONAR IMAGES

In many cases the sonar image of a target will closely resemble an optical image of the same object. In other cases, the sonar image may be difficult to interpret and quite unlike the expected optical image. The scanning process used to create a sonar image is different from the process used by the human eye or a camera to produce optical images. A sonar image will always have less resolution than an optical image, due to the nature of the ultrasonic signals used to generate it.

Generally, rough objects reflect sound well in many directions and are therefore good sonar targets. Smooth angular surfaces may give a very strong reflection in one particular direction, but almost none at all in other directions. Some objects, such as smooth plane surfaces, may be difficult to see with a sonar. They can act as a perfect mirror (so called specular reflectors), reflecting the sonar pulse off in unexpected directions, never to return. This happens to people visually, when they see an object reflected in a window. The human eye deals with such reflections daily but it is surprising to see the same thing occur with a sonar image. As with normal vision, it is often useful to scan targets from different positions, to help identify them. A target which is unrecognizable from one direction may be quite easy to identify from another.

It is very important to note that the ranges shown to the targets on the sonar image are "slant" ranges. Usually the relative elevations of the targets are not known, only the range from the transducer. This means that two targets, which are displayed in the same location on the screen may be at different elevations. For example, you might see a target on the bottom, and a target

floating on the surface in the same place. By analyzing the shadows you can estimate the height of objects above the bottom. An example of this calculation is shown in **Figure 4**.

The diagrams following this chapter are examples of the sonar scanning process. Studying the diagrams will help you to better understand the images that you see. A basic knowledge of this process will help users to interpret what otherwise might be confusing images.

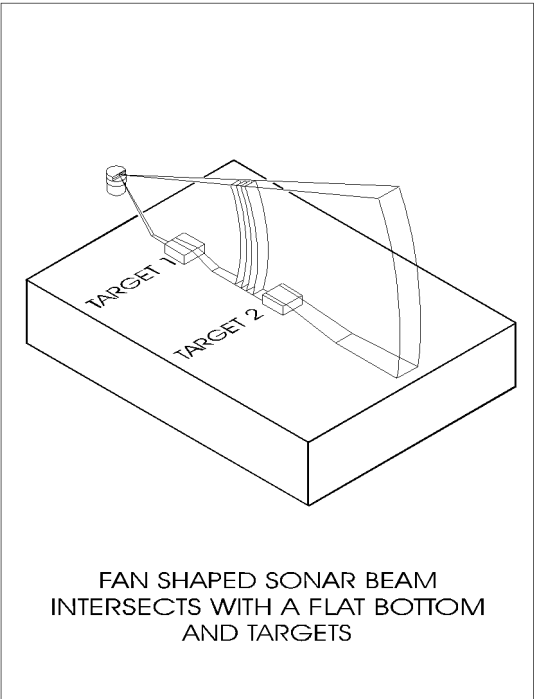
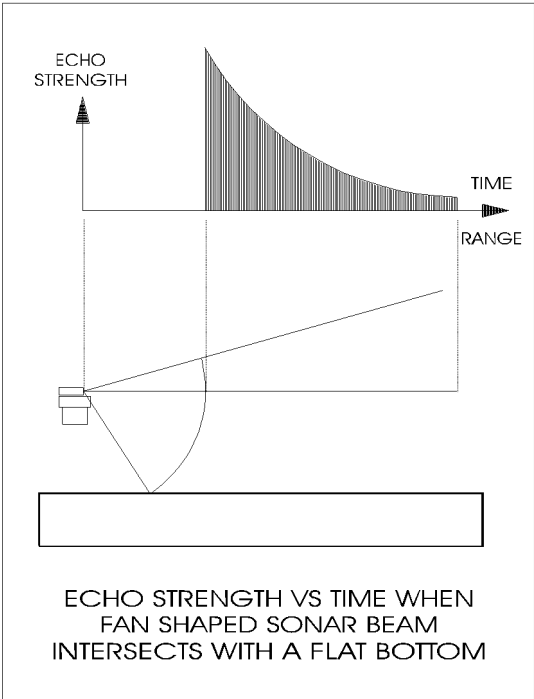
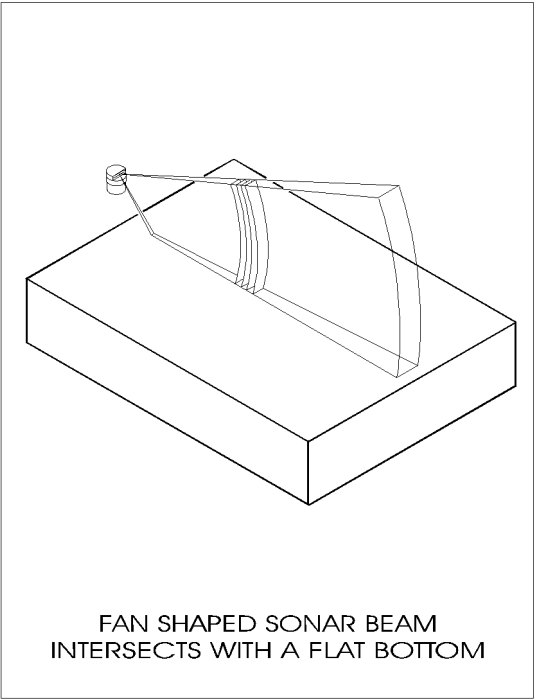
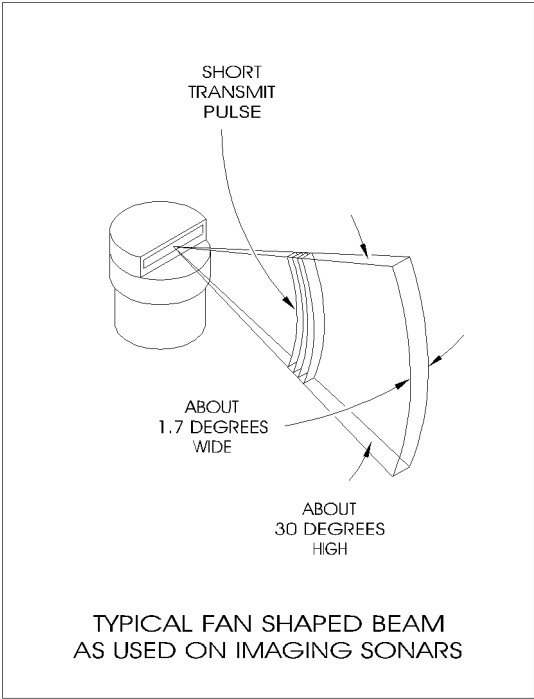


FIGURE 1

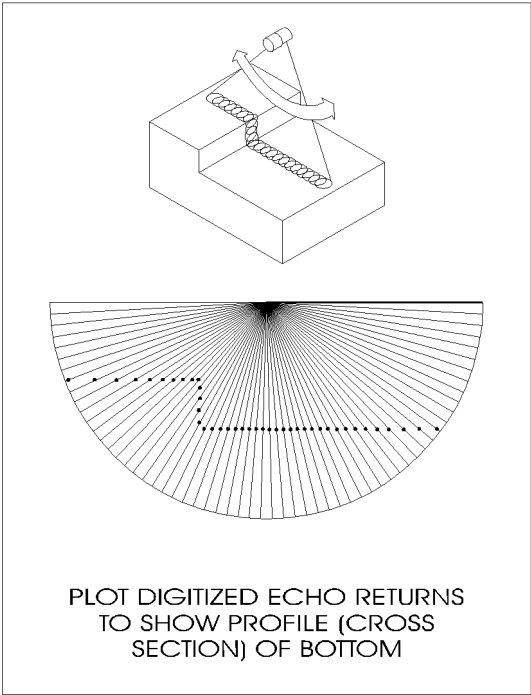
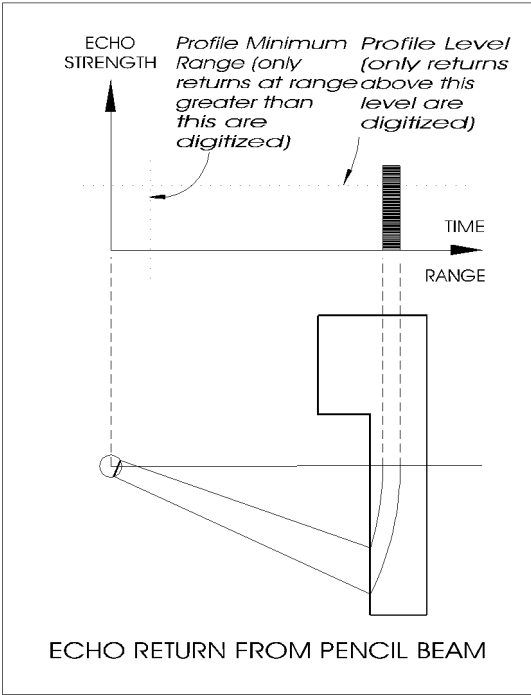
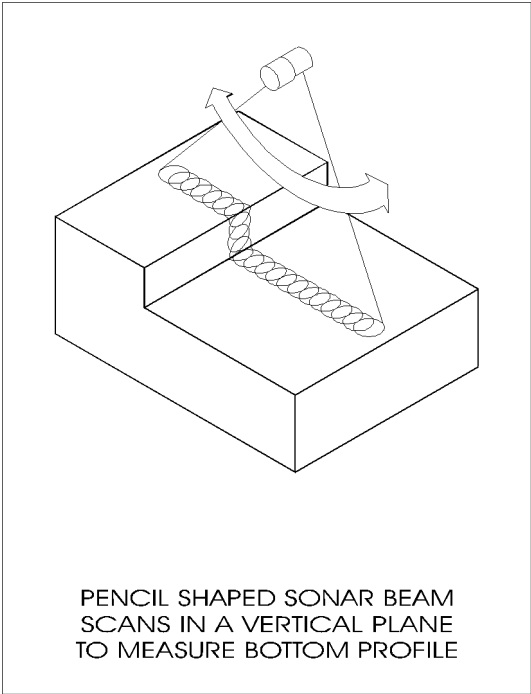
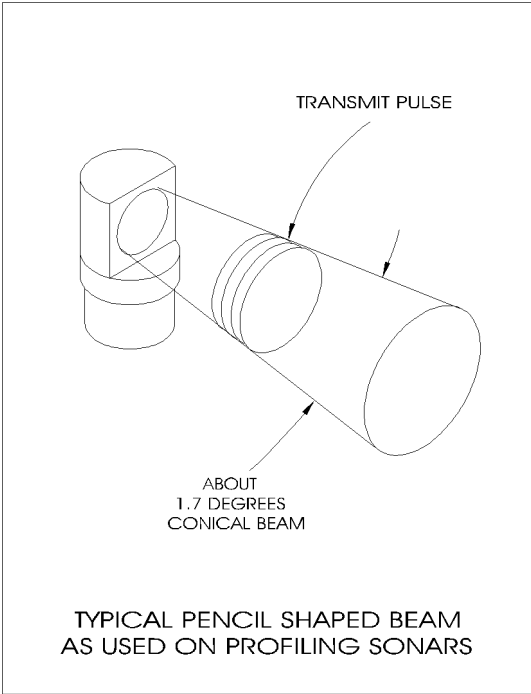


FIGURE 2

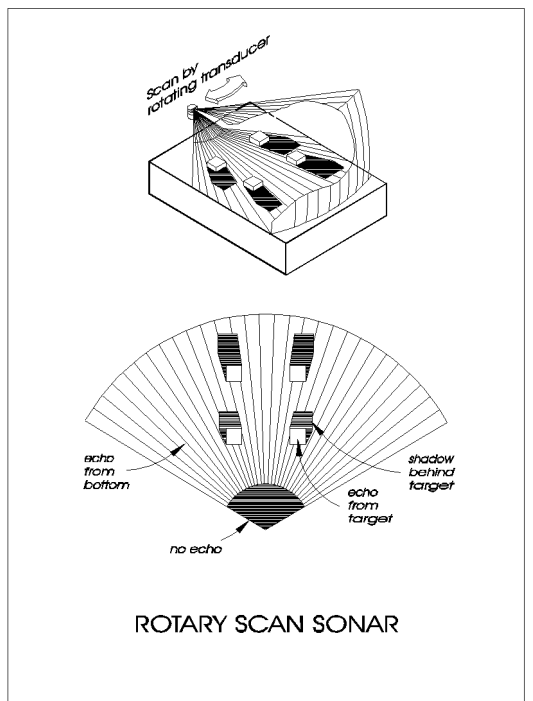
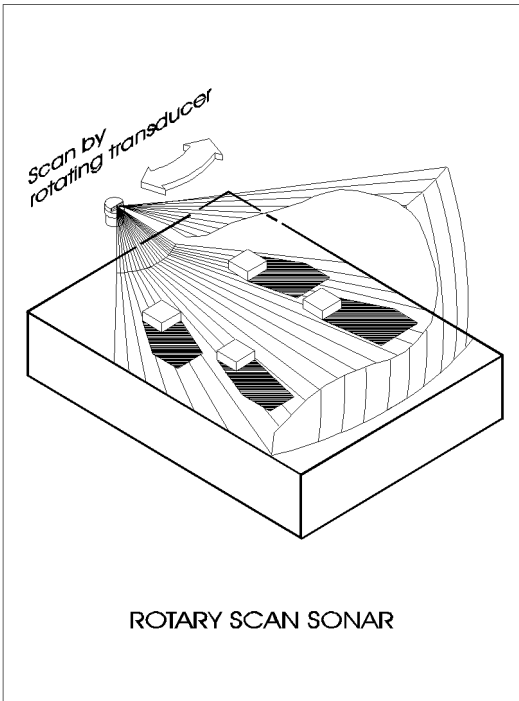
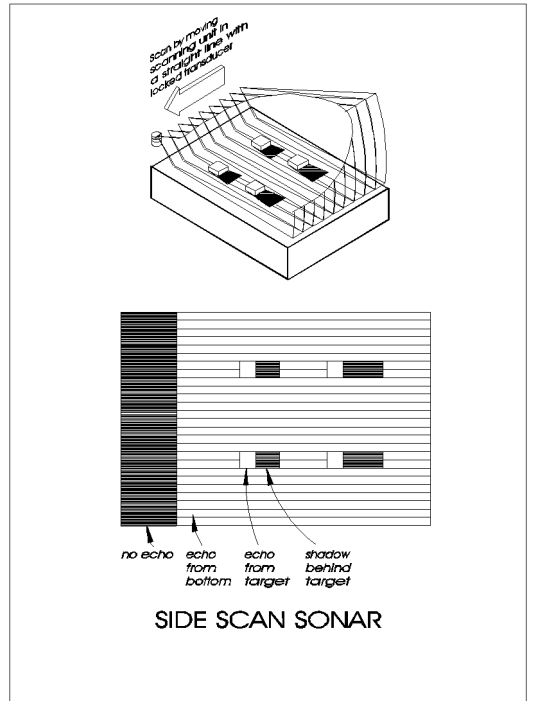
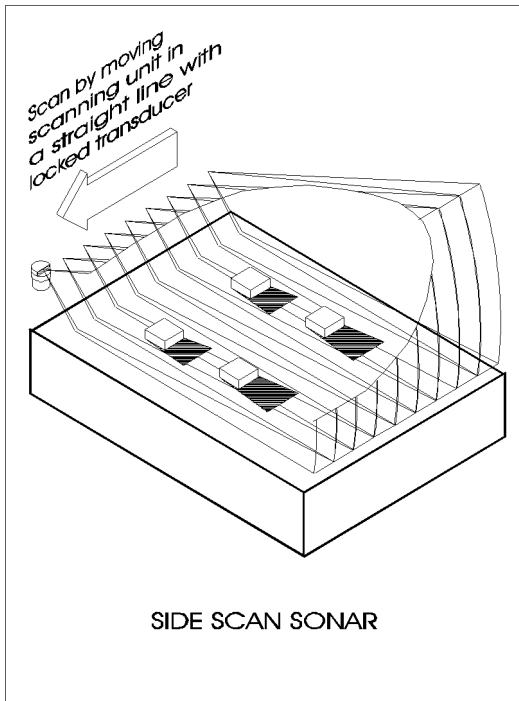


FIGURE 3

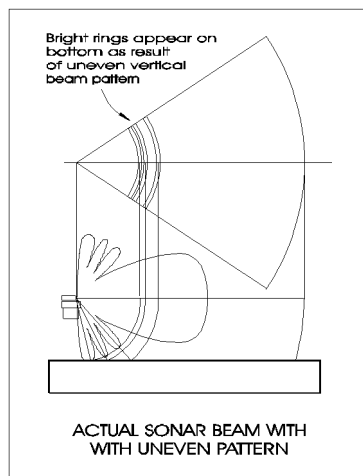
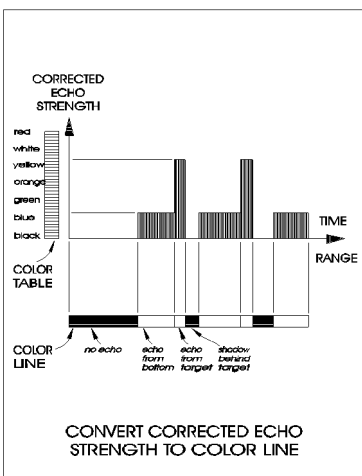
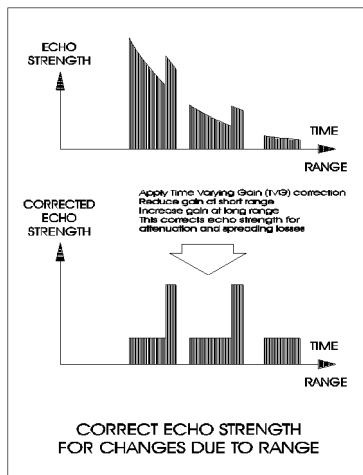
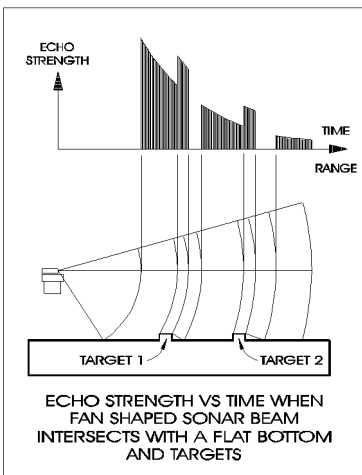
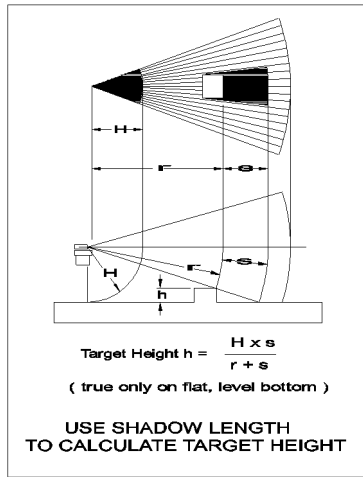
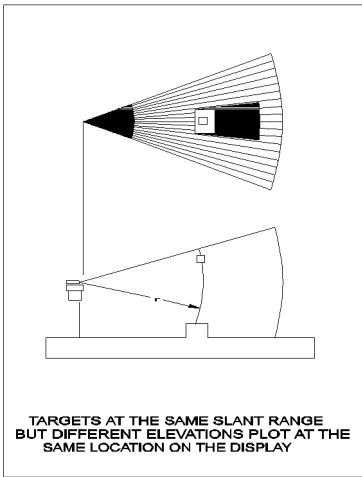


FIGURE 4